



Application of Easy Shape P477

Method 1

Easy Shape

Product- Duroplastic Technologies P477 easy shape

Procedure;-used 1-1.5% catalyst (Butanox m-50 Preferably VR which has a colour like red or blue that disappears when resin cures but helps identify proper mix) by weight of easy shape, mix well, must be applied over 3mm thick, after cured fully sand down with P60 sandpaper and then wiped with an lint free cotton rag damp with Acetone. Wait 45 min to dry (for clean dry surface) (extended drying time- acetone can react with acid primer).



Apply Primer

This is very important as the easy shape is a polyester base product.

Procedure – mix ratio acid and primer 1:1, applied 1 coat with roller. Wait a minimum of 12 hours.



Final coat

Ex.

Product – Plascon Plush matt WHT 08

Procedure – apply 3 coats, 1 coat per day

As DUROplastic is not in control of the final application it cannot be held responsible for final product or any consequential costs incidental to incorrect application . This is merely a guide

Application

Method 2: Application of stipple coat

Easy Shape

Product- Duroplastic Technologies P477 easy shape

Procedure;-used 1-1.5% catalyst (Butanox m-50) by weight of easy shape, , **after cured fully** sand down with P60 sandpaper and then wiped with lint free cotton rag damp with Acetone . Wait 45 min to dry (clean dry surface) (extended drying time- acetone can react with acid primer).



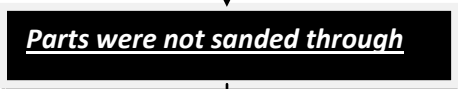
Primer

Procedure – mix ratio acid and primer 1:1, applied 1 coat with roller. *Wait a minimum of 12 hours.*



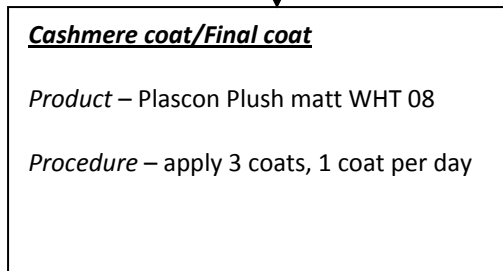
Stipple coat

Procedure – applied 1 coat with sponge roller, usually wait 2 days to dry, then sand with P60 sandpaper. Problem is in winter there will always be residual moisture in the paint especially if applied too thick, when the temperature rises and excess moisture evaporates the final paint coat can start to bubble.



Primer NB

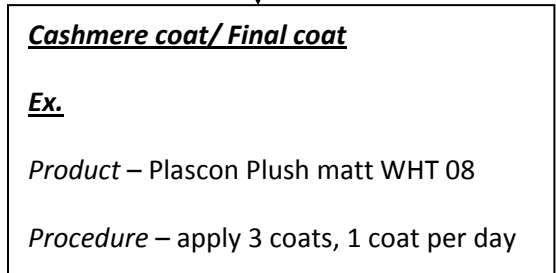
Procedure – mix ratio acid and primer 1:1, applied 1 coat with roller. Wait a minimum of 12 hours.



Cashmere coat/Final coat

Product – Plascon Plush matt WHT 08

Procedure – apply 3 coats, 1 coat per day



Cashmere coat/ Final coat

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